



**INDUSTRY:** Manufacturing  
**RELATIONSHIP:** Mar. 2022 - Mar. 2023

**INITIAL SCOPE:**

- Lean Manufacturing coaching and mentoring

**RESULTS:**

- Full Operational Excellence training
- Capacity modeling to optimize capabilities and throughput
- Site assessment and design optimization for new site
- World Class Manufacturing design and coaching
- Continuous Improvement training delivery

Hours of Coaching	Team Members Trained	Capacity Increase	Site Consolidation
<b>40hrs</b>	<b>30</b>	<b>28%</b>	<b>3:1</b>

**SUMMARY:**

EK delivered Lean Manufacturing coaching to the Head of Operations to improve productivity, efficiency, and throughput. Coaching sessions were 1-2 hours weekly, with additional team members included as needed. We were asked to deliver CI Awareness training to the Company leadership team, which was received very well.

