

**INDUSTRY:** Bottled Water Production  
**RELATIONSHIP:** October 2022 - December 2022

**INITIAL SCOPE:**

- Operational excellence assessments for 2 manufacturing facilities
- A report on the findings of the assessments

**RESULTS:**

- Identified the potential for 12% throughput improvement
- Change over times reduction with specific areas of focus
- Material delivery to the line improvements for both labor productivity and active inventory
- Several areas of FPY improvement

**SUMMARY:**

Initial efforts were focused on providing the client with operational excellence assessments for 2 different manufacturing facilities. Based on the assessments, a report was provided for the client.

This project did not move forward past the assessment and initial work due to changes in focus from Leadership team.

